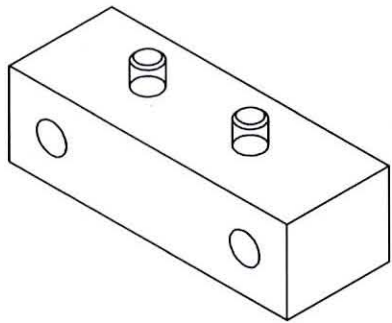
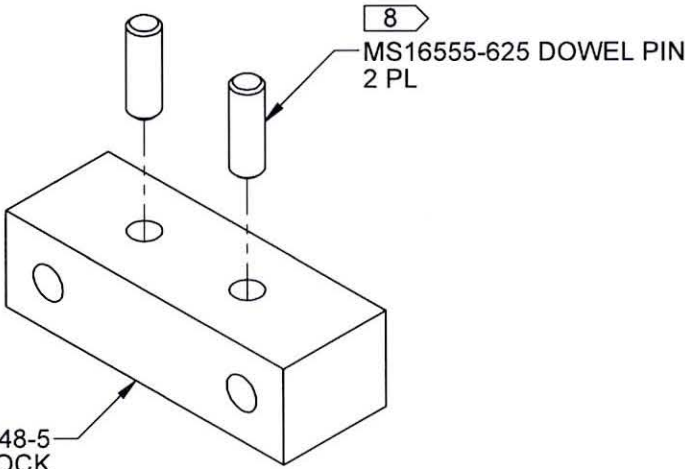


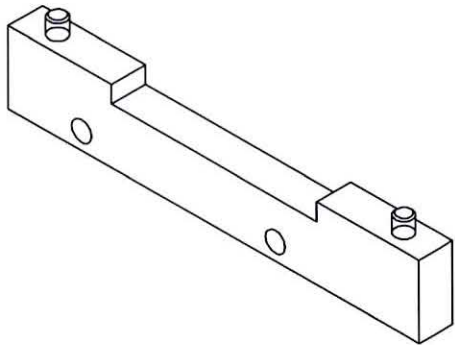
QTY -041	QTY -043	P/N	DESCRIPTION
X		DT10748-041	BLOCK ASSEMBLY
	X	DT10748-043	BLOCK ASSEMBLY
1		DT10748-5	BLOCK
	1	DT10748-13	BLOCK
2	2	MS16555-625	DOWEL PIN



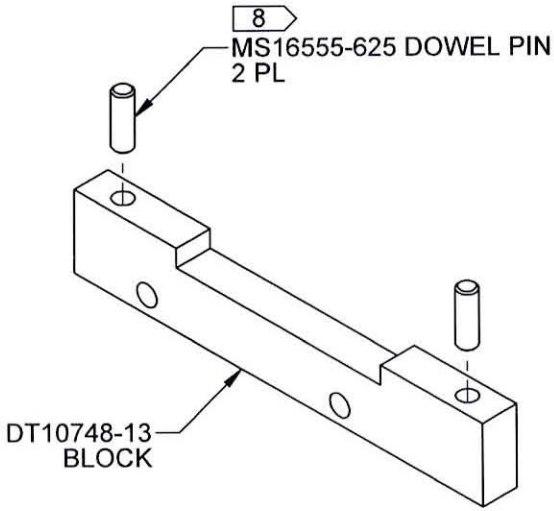
DT10748-041 BLOCK ASSEMBLY



DT10748-5
BLOCK



DT10748-043 BLOCK ASSEMBLY

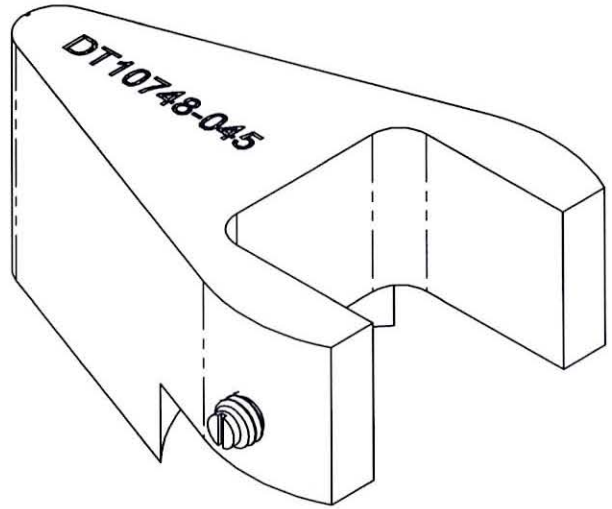
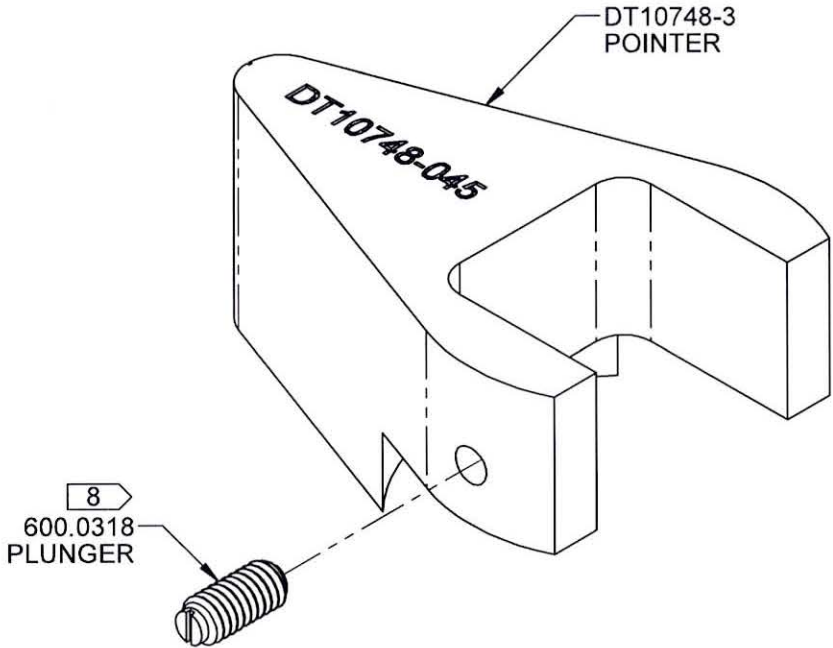
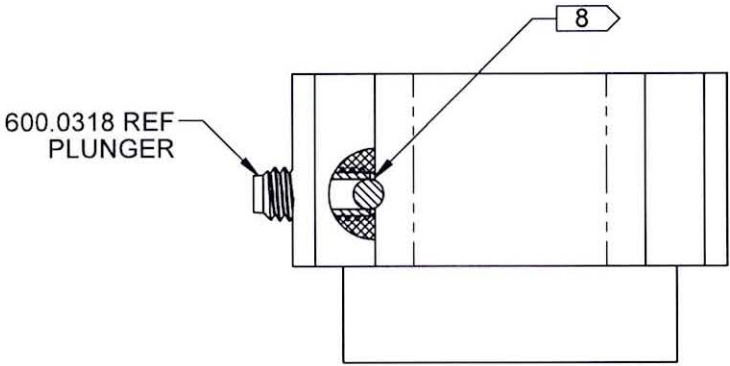


DT10748-13
BLOCK

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: N/A
 - 8) PRESS MS16555-625 DOWEL PIN INTO DT10748-5/13 BLOCK UNTIL IT BOTTOMS OUTS

APPROVED	A	NEW ISSUE; REF ECR: 509		KPT	23.05.16
	REV.	DESCRIPTION		BY	DATE
	DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA		
	DRAWN	KPT			
	CHECKED	KPT	DRAWING NO. DT10748 REV. A SHEET 1 OF 7		
	MFG. APPR.	FK			
	APPROVED	IT	TITLE GAUGE ADAPTER CLOCKING TOOL SCALE NTS		
DE APPR.					
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QTY -045	P/N	DESCRIPTION
X	DT10748-045	POINTER ASSEMBLY
1	DT10748-3	POINTER
1	600.0318	PLUNGER

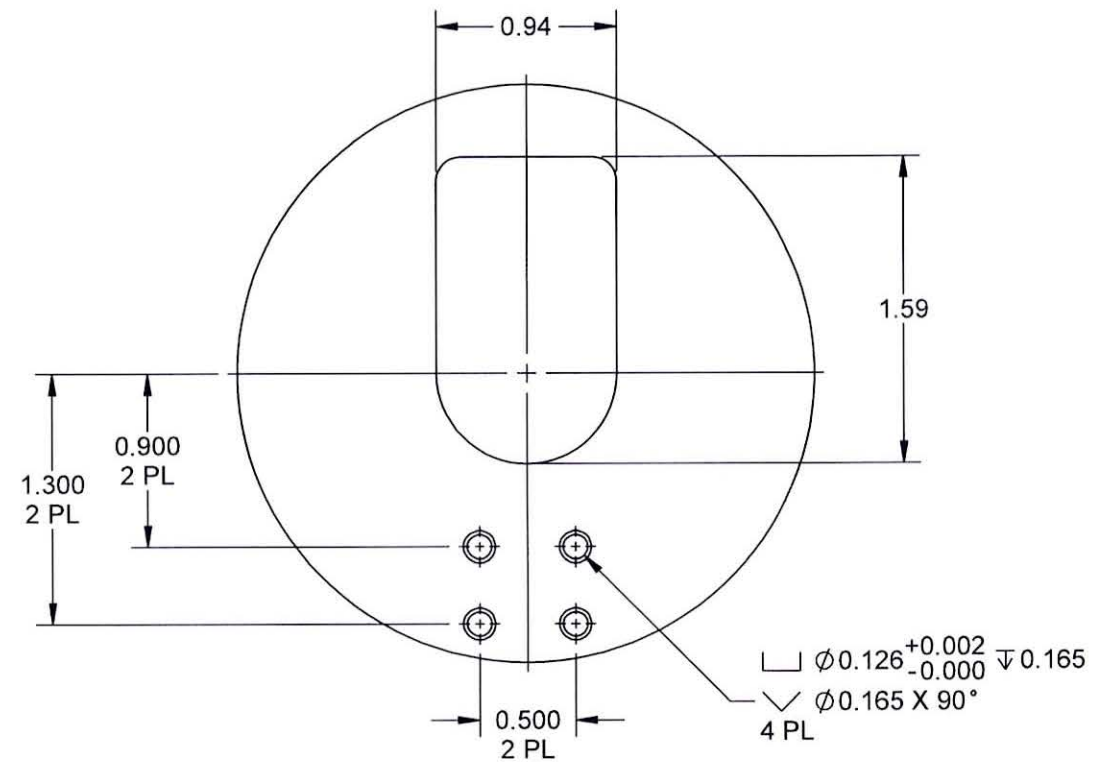
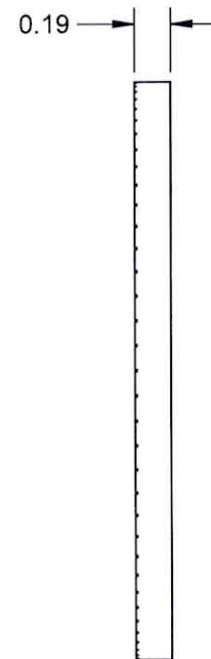
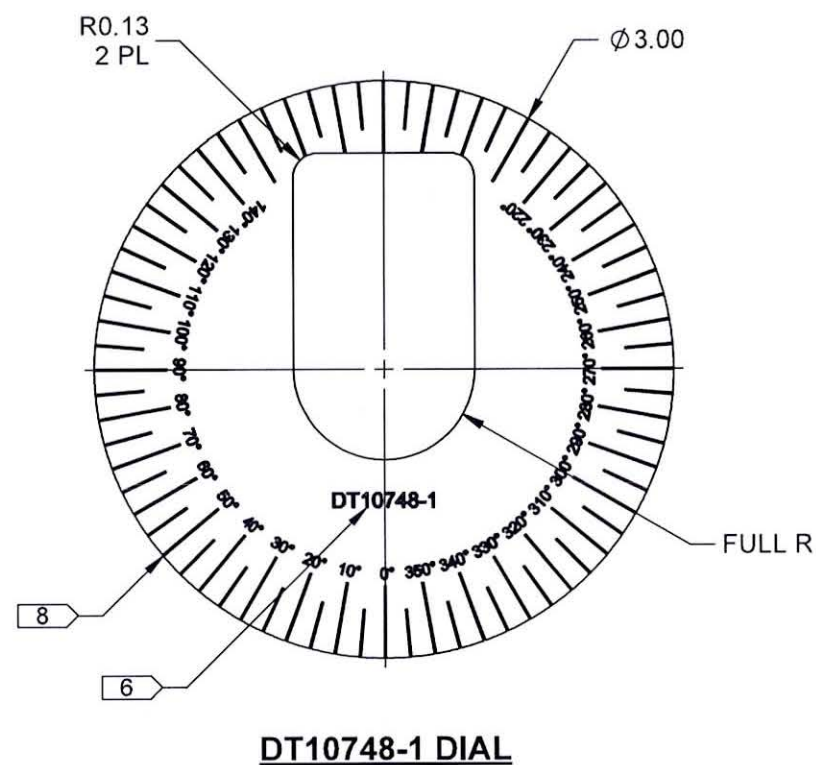


DT10748-045 POINTER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: N/A
8) APPLY LOCTITE 222MS TO THREADS OF THE 600.0318 PLUNGER AND THEN
INSTALL THE 600.0318 PLUNGER BODY FLUSH INTO THE DT10748-3 POINTER

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CHECKED	KPT	DRAWING NO. DT10748	REV. A
MFG. APPR.	FK		SHEET 2 OF 7
APPROVED 	IT	TITLE GAUGE ADAPTER CLOCKING TOOL	SCALE
DE APPR.			NTS
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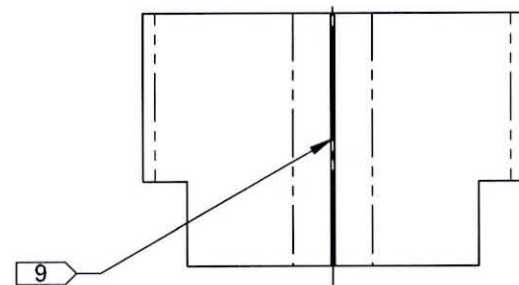


NOTES:

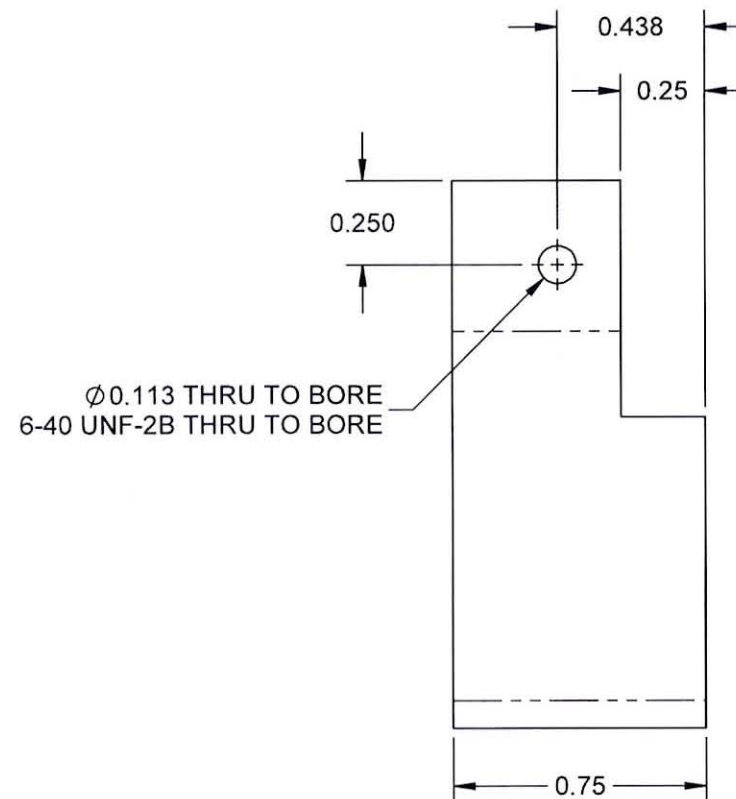
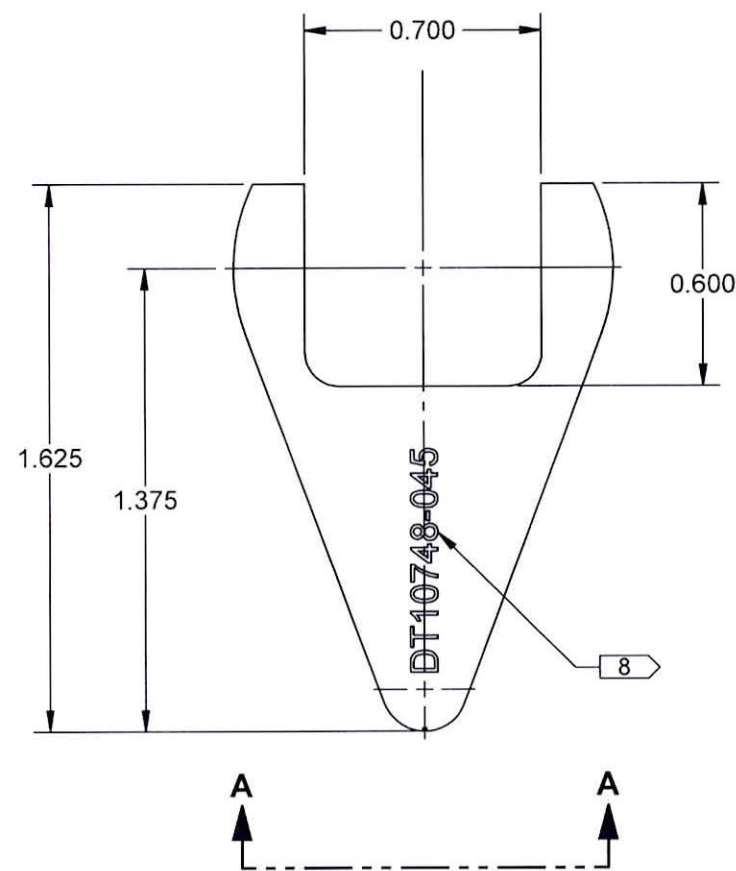
- 1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/4027 OR ASTM B209
REF DART SPEC M6061T6S
OR
6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE RED PER MIL-A-8625, TYPE II, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10748-1" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: N/A
- 8) LASER ENGRAVE ALL TEXT AND LINES PER DART QSI 044 SECTION 6.8

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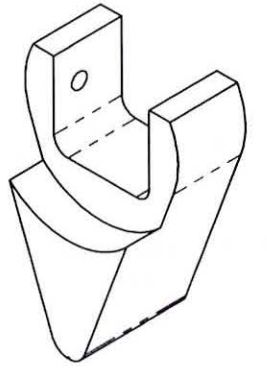
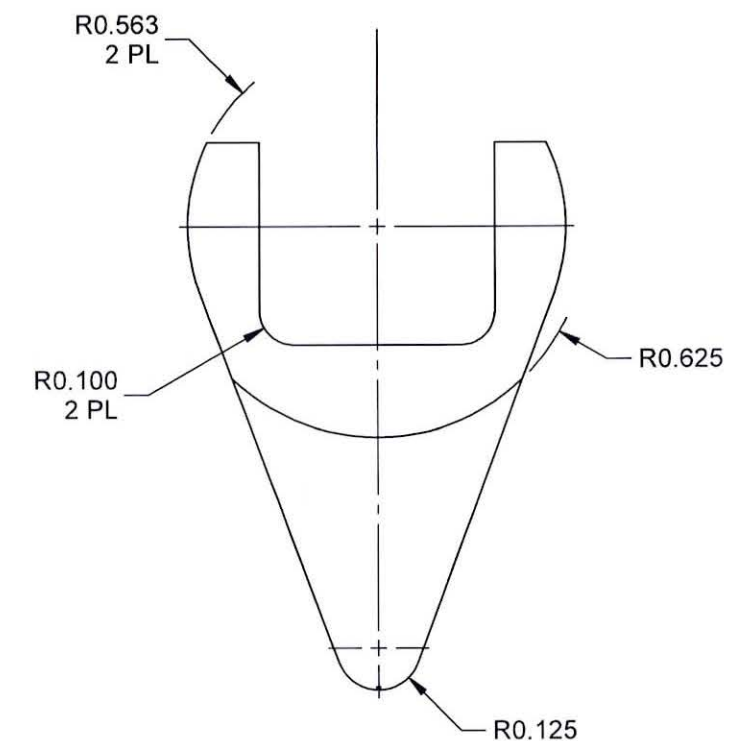
DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	DRAWING NO. DT10748	REV. A
MFG. APPR.	FK	SHEET 3 OF 7	
APPROVED	IT	TITLE GAUGE ADAPTER CLOCKING TOOL	SCALE NTS
DE APPR.			
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VIEW A-A




DT10748-3 POINTER

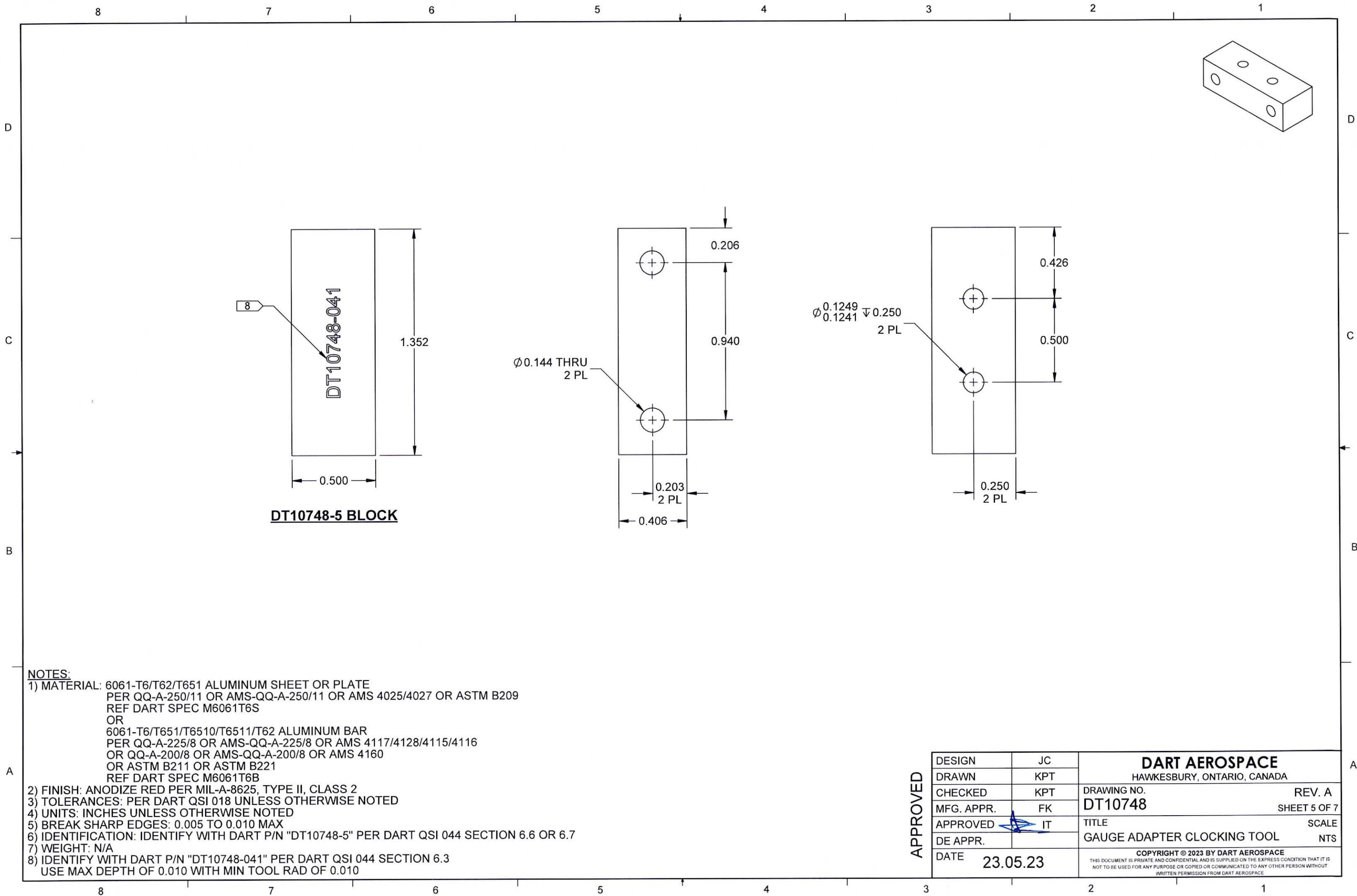


NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE RED PER MIL-A-8625, TYPE II, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10748-3" PER DART QSI 044 SECTION 6.6 OR 6.7
- 7) WEIGHT: N/A
- 8) IDENTIFY WITH DART P/N "DT10748-045" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 9) ENGRAVE LINE PER DART QSI 044 SECTION 6.8

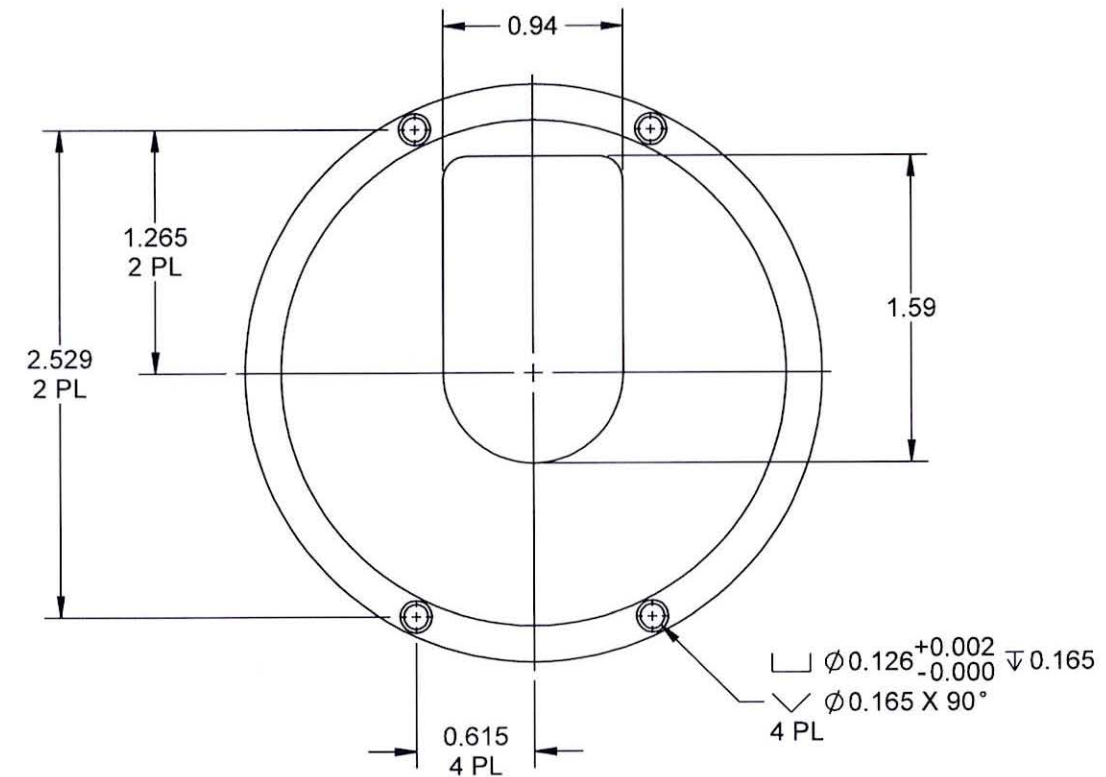
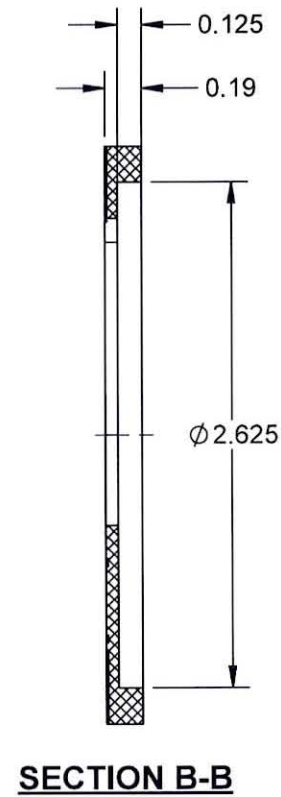
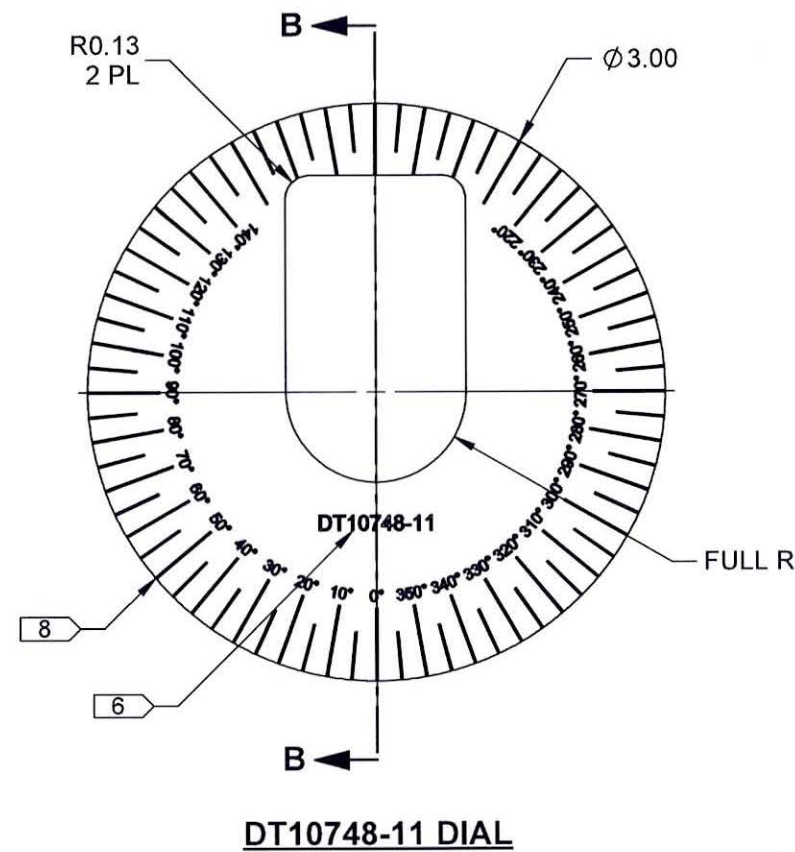
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DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	FK	DT10748	SHEET 4 OF 7
APPROVED 	IT	TITLE	SCALE
DE APPR.		GAUGE ADAPTER CLOCKING TOOL	NTS
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REF DART SPEC M6061T6S
OR
6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: ANODIZE RED PER MIL-A-8625, TYPE II, CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10748-5" PER DART QSI 044 SECTION 6.6 OR 6.7
 - 7) WEIGHT: N/A
 - 8) IDENTIFY WITH DART P/N "DT10748-041" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010

APPROVED	DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
	DRAWN	KPT		
	CHECKED	KPT	DRAWING NO.	REV. A
	MFG. APPR.	FK	DT10748	SHEET 5 OF 7
	APPROVED	IT	TITLE	SCALE
	DE APPR.		GAUGE ADAPTER CLOCKING TOOL	NTS
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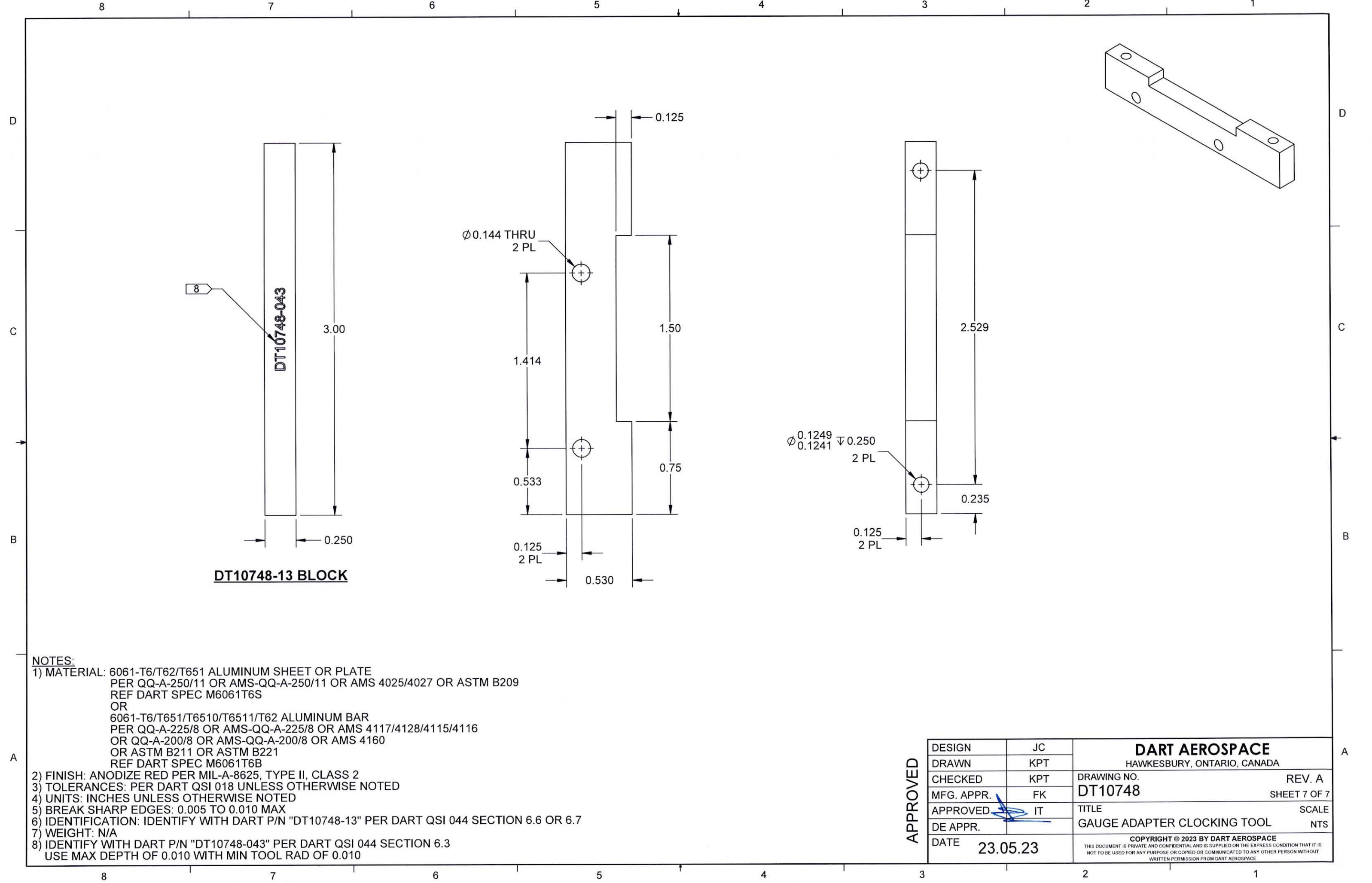


NOTES:

- 1) MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/4027 OR ASTM B209
REF DART SPEC M6061T6S
OR
6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE RED PER MIL-A-8625, TYPE II, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10748-11" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: N/A
- 8) LASER ENGRAVE ALL TEXT AND LINES PER DART QSI 044 SECTION 6.8

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DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	DRAWING NO. DT10748	REV. A SHEET 6 OF 7
MFG. APPR.	FK	TITLE GAUGE ADAPTER CLOCKING TOOL	SCALE NTS
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PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025/4027 OR ASTM B209
REF DART SPEC M6061T6S
OR
6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE RED PER MIL-A-8625, TYPE II, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10748-13" PER DART QSI 044 SECTION 6.6 OR 6.7
- 7) WEIGHT: N/A
- 8) IDENTIFY WITH DART P/N "DT10748-043" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010

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DESIGN	JC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	DRAWING NO. DT10748	REV. A SHEET 7 OF 7
MFG. APPR.	FK	TITLE GAUGE ADAPTER CLOCKING TOOL SCALE NTS	
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DATE	23.05.23		